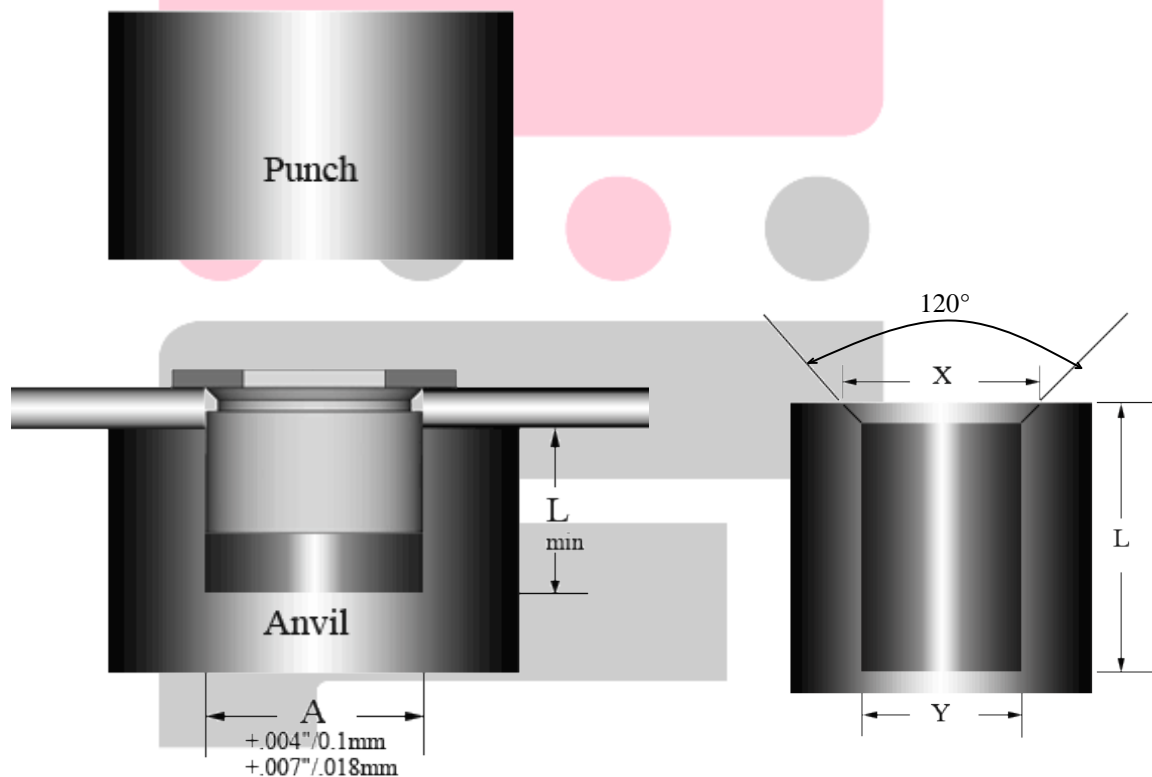


- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Insert standoff through mounting hole of sheet and into anvil as shown in drawing.
- With punch and anvil surfaces parallel, apply only enough squeezing force to embed the standoff's head flush in the sheet.
- For sheets thickness of .025 to .032 / 0.63 to 0.81 mm, a Chamfered Anvil is required
- Drawing below shows suggested tooling for applying these forces.



Standoff A Dimension	Anvil Dimensions			
	Y		X	
	Inches	mm	Inches	mm
.165in./4.2mm	.167-.170	4.24-4.32	.187-.194	4.75-4.93
.212in./5.39mm	.213-.216	5.41-5.49	.250-.257	6.35-6.53